

Typical Specifications

Model: AWB

Description: Fan shall be a wall mounted, belt driven, propeller exhaust fan.

Certifications: Fan shall be manufactured at an ISO 9001 certified facility. Fan shall be listed by Underwriters Laboratories (UL 705) and UL listed for Canada (cUL 705). Fan shall bear the AMCA certified ratings seal for sound and air performance.

Construction: Fan shall be of bolted and welded construction utilizing corrosion resistant fasteners. The motor, bearings and drives shall be mounted on a 14 Ga. steel power assembly. The power assembly shall be bolted to a minimum 14 Ga. steel wall panel with continuously welded corners and an integral venturi. Unit shall bear an engraved aluminum nameplate. Nameplate shall indicate design CFM, static pressure, and maximum fan RPM. Unit shall be shipped in ISTA certified transit tested packaging.

Coating: All steel fan components shall be Lorenized™ with an electrostatically applied, baked polyester powder coating. Each component shall be subject to a five stage environmentally friendly wash system, followed by a minimum 2 mil thick baked powder finish. Paint must exceed 1,000 hour salt spray under ASTM B117 test method.

Propeller: Propeller shall be cast aluminum airfoil design with cast aluminum hub. The blade pitch shall be factory set and locked using set screws and roll pin. The hub shall be keyed and locked to the shaft utilizing two set screws or a taper lock bushing. Propeller shall be balanced in accordance with AMCA Standard 204-05, *Balance Quality and Vibration Levels for Fans*.

Motor: Motor shall be Nema design B with class B insulation rated for continuous duty and furnished at the specified voltage, phase and enclosure.

Bearings: Bearings shall be designed and tested specifically for use in air handling applications. Construction shall be heavy duty regreasable ball type in a cast iron pillow block housing selected for a minimum L50 life in excess of 200,000 hours at maximum cataloged operating speed.

Belts and Drives: Belts shall be oil and heat resistant, static conducting. Drives shall be precision machined cast iron type, keyed and securely attached to the wheel and motor shafts. Drives shall be sized for 150% of the installed motor horsepower. The variable pitch motor drive must be factory set to the specified fan RPM.

Product: Fan shall be model AWB as manufactured by Loren Cook Company of Springfield, Missouri.